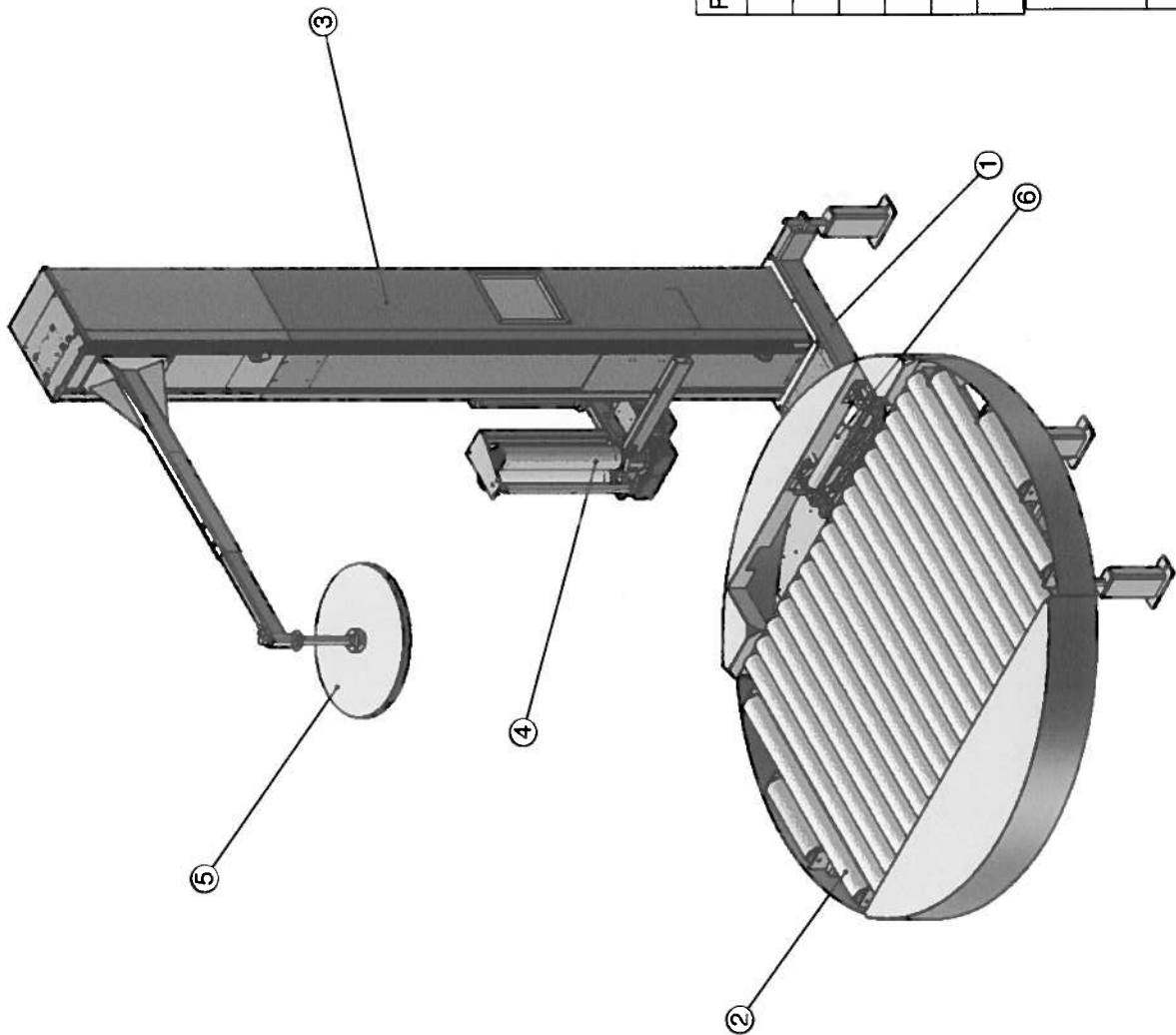




Pos	Part Number	R	Title	Matr./Spec.	Pcs.	Kg.
1	070-02-0125		Bottomframe L-R		1	0
2	070-02-0058		Turntable (SEW) Ø2200	NB1300 d103,2 15,6 rpm	1	0
3	070-02-0126		Tower L-R	H=2800	1	132.655
4	070-02-0059	A	Filmcarriage L-R		1	49.09
5	070-02-0127	A	Top clamp L-R	Ø450	1	47.069
6	060-01-0041		Filmretainer ISS J2000	L-R Longitudinal threads	1	60.347

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		1:20		07-06-13	mr

J2000 ISS (SEW) Ø2200 NB1300 H700 d103,2 15,6rpm.		Hgr.	Sgr.	Serial No:	rev.
		070	01	0052E	

Tolerances: DS//ISO 2768					
mm	Fine	Medium	Coarse		
-6	±0.05	±0.1	±0.2		
>6-30	±0.1	±0.2	±0.5		
>30-120	±0.15	±0.3	±0.8		
>120-400	±0.2	±0.5	±1.2		
>400-1000	±0.3	±0.8	±2.0		

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J2000 ISS (SEW)

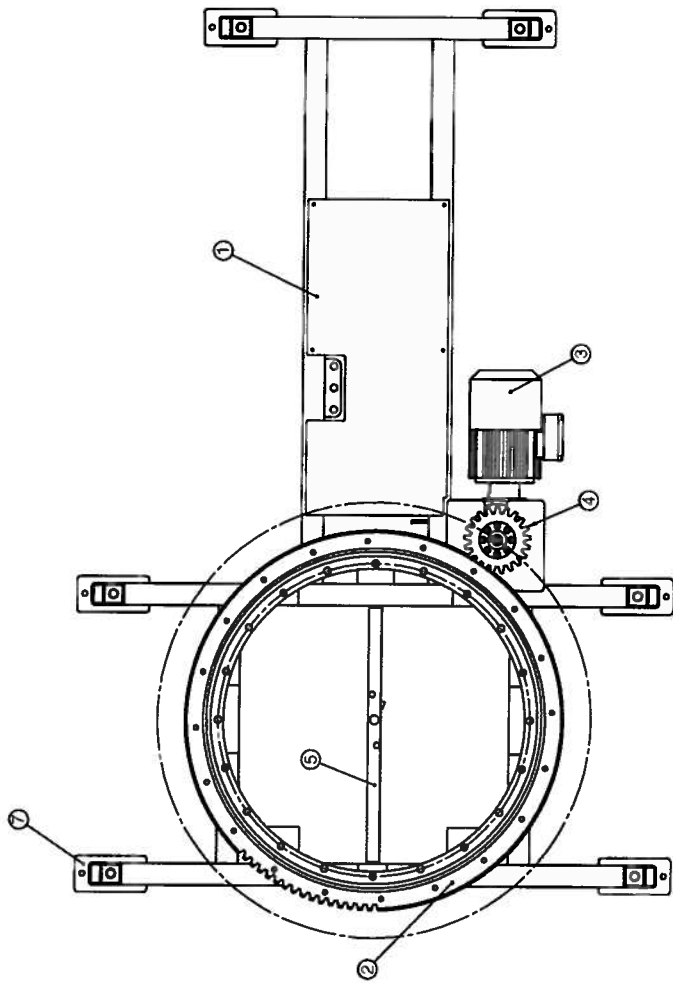
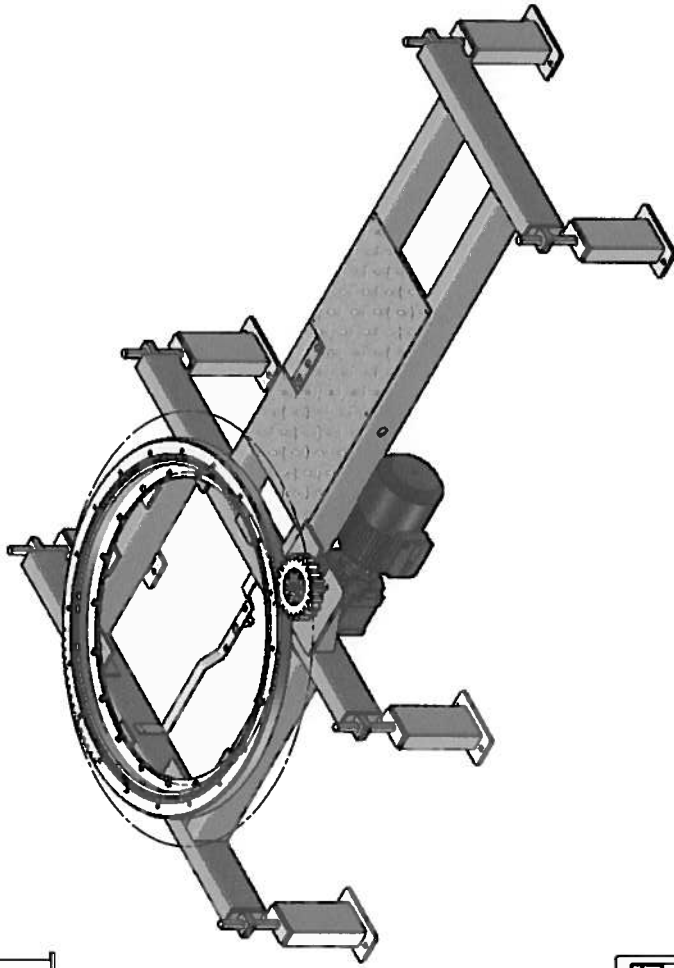
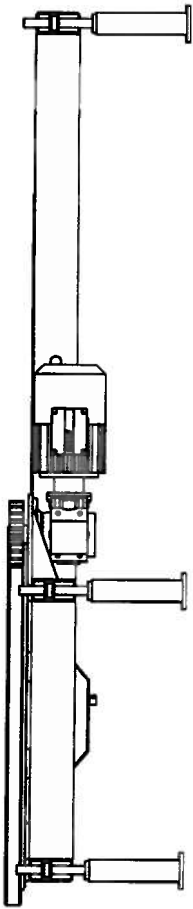
Ø2200 NB1300 H700

d103,2 15,6rpm.

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Tolerances: DS//ISO 2768

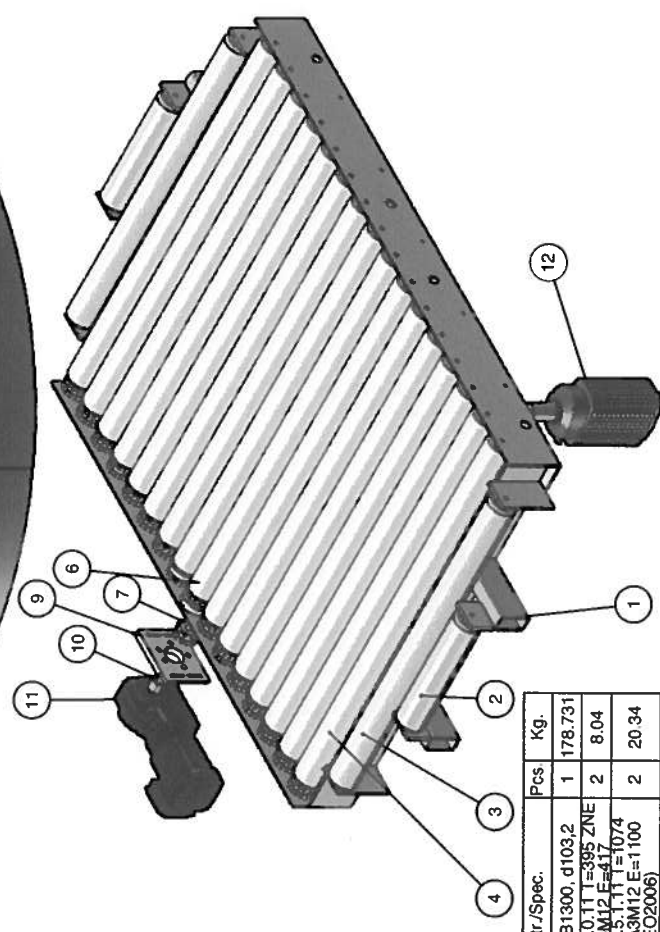
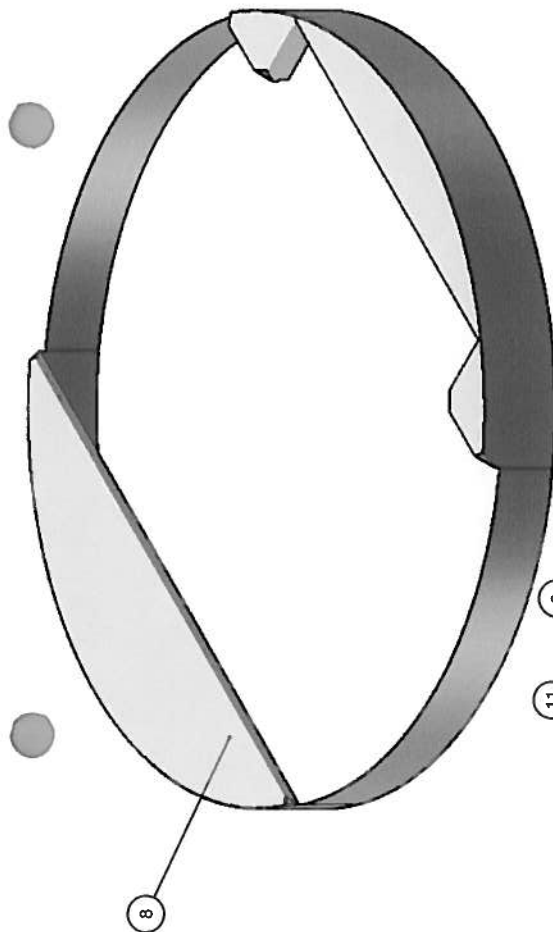
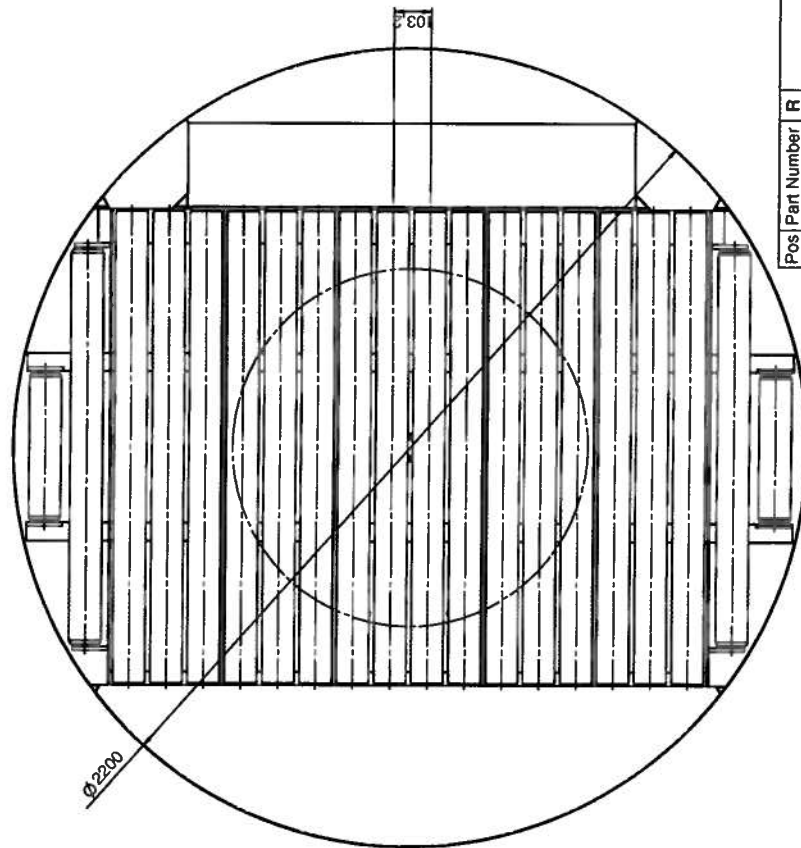
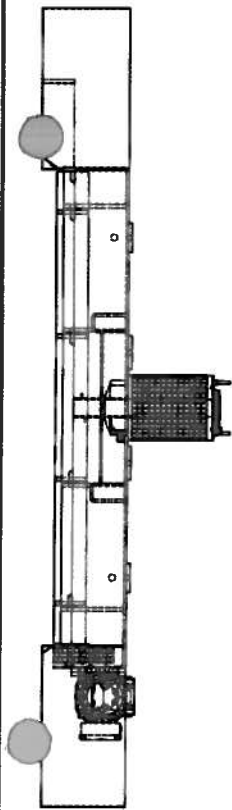
mm	Fine	Medium	Coarse
-6	±0.05	±0.1	±0.2
>6-30	±0.1	±0.2	±0.5
>30-120	±0.15	±0.3	±0.8
>120-400	±0.2	±0.5	±1.2
>400-1000	±0.3	±0.8	±2.0



Pos	Part Number	R	Title	Matr./Spec.	Pcs	Kg.
1	070-03-0013	A	Bottomframe L-R		1	0
2	3600-18-0001		Gearwheel ø1050	Module 8, Z=129	1	71.5
3	65.18769305		SEW	1.5KW-50HZ-4=24.7/70	1	0
4	03.0001.13-		SF57DRE30L4BE2TF/DH	rpm-M6B-KK270-OS1	1	0
4	*210-02-0003		Gearwheel M8-Z21 PA6	Module 8 with hub,	1	1.916
5	070-03-0007		Fitting for collector		1	1.233
6	070-04-0058	A	Covering	4mm 390x870	1	10.053
7	070-03-0135		Support	L=440	6	14.562

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Bottomframe L-R				1:10	12-12-08	hjn
SEW				070 02 0125E		
J2000						
						A2

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Tolerances: ISO/ISO 2:68						
mm	mm	mm	mm	mm	mm	mm
4	+0.06	+0.1	+0.2	+0.5	+0.8	+1.2
6-30	+0.1	+0.2	+0.5	+0.8	+1.2	+1.6
30-100	+0.15	+0.3	+0.6	+1.0	+1.6	+2.0
100-200	+0.2	+0.4	+0.8	+1.2	+2.0	+2.5
200-500	+0.3	+0.6	+1.0	+1.6	+2.5	+3.0



Pos	Part Number	R	Title	Matr./Spec.	Pcs	Kg.
1	070-03-0134		Turntable welded	ø2200, NB1300, d103.2	1	178.731
2	4201-12-0015		Roll ø89/20	D89/20 20.5.0.11 T=395 ZNE E=A3M12 F=417	2	8.04
3	4201-12-0019		Roll undriving	D89/20 20.5.1.11 T=1074 ZNE E=A3M12 E=1100 (REO2006)	2	20.34
4	4202-34-0012		Roll with galv.tube	D89/20, 2P 5/8", Z15, T1300, E=1367, A3M12, (REO1002)	16	209.28
5	3550-01-0004		Chain simplex	5/8" 28 link-d 103.2	14	0
6	4220-02-0074		Chain 5/8" Simplex	26 link	2	0.236
7	3202-04-0002		Hub chain wheel	5/8" Z=13 udb. ø25 N+P	1	0.07
8	070-02-0024		Cover		1	38.842
9	070-04-0056	C	Motorplate	SEW	1	3.505
10	070-06-0021	A	Shaft SEW ø30/ø25	KA37DRS71M4	1	1.104
11	65.18769305 01.0001.13--		SEW KA37/T DRS71M4BE1/TF/DH	0.55KW 60HZ I=29.96 n2=56 M1A K40 OS I Huaksel ø30 T-torque arm	1	0
12	980-02-0003		Collector 24 ring	TER 10/30A no.PF2324- K002	1	1.107

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Sheet scale: 1:10

Date: 13-08-08

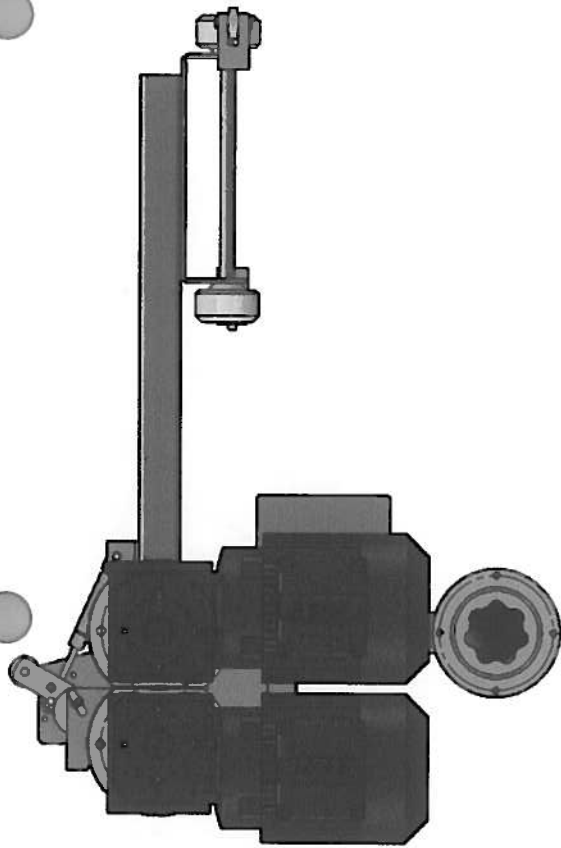
Rev: 070 02 0058E

Turntable (SEW) ø2200
NB1300 d103.2 15.6 rpm
J2000 ISS

Scale: 1:10

Rev: 070 02 0058E

Scale: 1:10



Pos	Part Number	R	Title	Matr./Spec.	Pcs.	Kg.
1	070-03-0011		Filmcarriage L-R welded		1	20.836
2	*090-05-0012	A	Wheel fiber	Ø62.9, L=38	4	0.428
3	3600-15-0007		Bearing	6010-2RS	4	1.04
4	900-10-0043		Bracket for junction box		1	0.487
5	070-02-0009	A	Arr. Tension roll		1	2.869
6	070-02-0010	A	Film mandrel		1	8.225
7	3600-24-0001		Free-wheel bearing	HF3020B INA	2	0.018
8	070-06-0038	A	Shaft for motor SEW		2	1.06
9	070-06-0037		Flange for motor SEW		2	2.01
10	65.18769305		SEW WA20	0.37kW 60Hz. i=10,25 n2=166	1	0
11	09.0001.13--		DBS71S4/TF/DH	M2B KK0° OS1	1	0
12	65.18769305		SEW WA20	0.37kW 60Hz. i=10,25 n2=166	1	0
13	08.0001.13--		DBS71S4/TF/DH	M2A KK180° OS1	2	0.464
14	*070-02-0011		Guide for filmcarriage		1	5.826
15	070-02-0012		Prestretch roller white		1	5.826
16	070-02-0013		Prestretch roller beige		1	5.826

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Tolerances: DS/ISO 2768

mm	Fine	Medium	Coarse
≤ 6	±0.05	±0.1	±0.2
>6-30	±0.1	±0.2	±0.5
>30-120	±0.15	±0.3	±0.8
>120-400	±0.2	±0.5	±1.2
>400-1000	±0.3	±0.8	±2.0

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Filmcarriage L-R

Double motorized

J2000

Sheet scale:

1:5

Surf.

Date:

13-01-09

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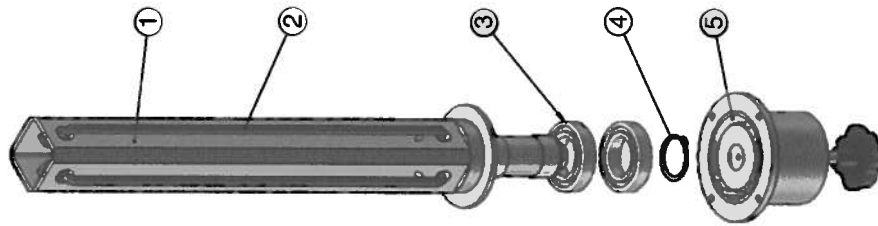
rev.

Serial No:

070 02 0059E

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A3

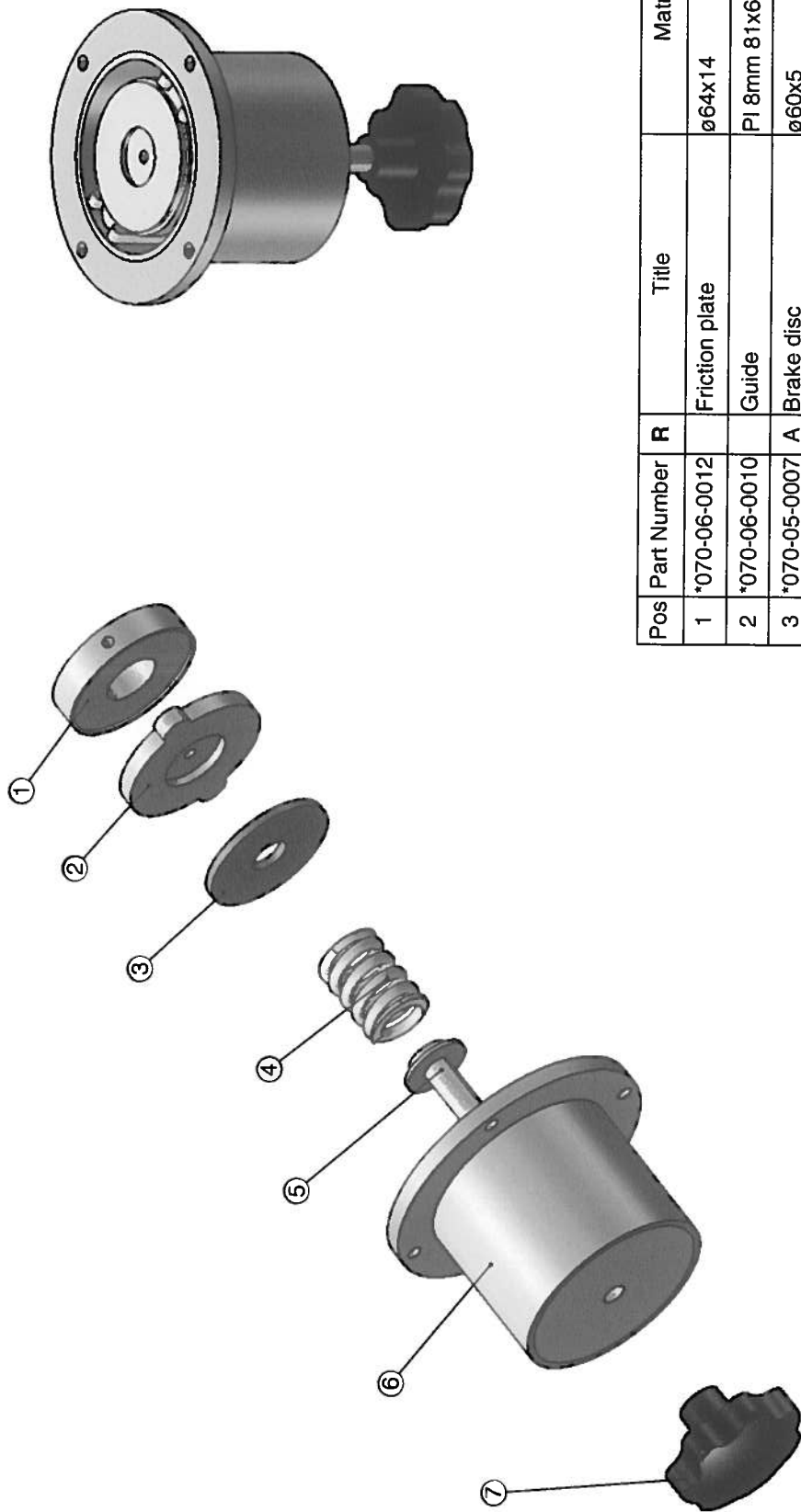


Pos	Part Number	R	Title	Matr./Spec.	Pcs.	Kg.
1	*070-03-0012		Film mandrel		1	5.725
2	070-05-0008		Rubber cord		1	0.1
3	3600-15-0008		Bearing	6008-2RS (Ø68-Ø40, B=15)	2	0.058
4	4803-01-0008		Retaining ring	Ø40 DIN 471	1	0.006
5	*070-02-0029	A	Arr. friction brake		1	2.014

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			1.5		13-01-09	hn

Film mandrel Filmcarriage J2000			Hgr.	Sgr.	Serial No:	rev.
			070	02	0010E	A

Tolerances: DS//ISO 2768 This drawing is our property and should not be shown, reproduced or used in any way, without our consent in writing.						
mm	Fine	Medium	Coarse			
≤6	±0.05	±0.1	±0.2			
>6-30	±0.1	±0.2	±0.5			
>30-120	±0.15	±0.3	±0.8			
>120-400	±0.2	±0.5	±1.2			
>400-1000	±0.3	±0.8	±2.0			



Pos	Part Number	R	Title	Matr./Spec.	Pcs.	Kg.
1	*070-06-0012		Friction plate	Ø64x14	1	0.265
2	*070-06-0010		Guide	Pl 8mm 81x67	1	0.207
3	*070-05-0007	A	Brake disc	Ø60x5	1	0.082
4	4806-01-0004		Spring Sodemann	13780 - d=5 Lo=41 id=20	1	0
5	*070-06-0011		Adjusting bolt for handle	Ø30x67	1	0.075
6	070-03-0075	A	House welded		1	1.329
7	4801-01-0002		Star handle	Ø63-M12 (20531474)	1	0.048

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Arr. Friction brake
Filmcarriage

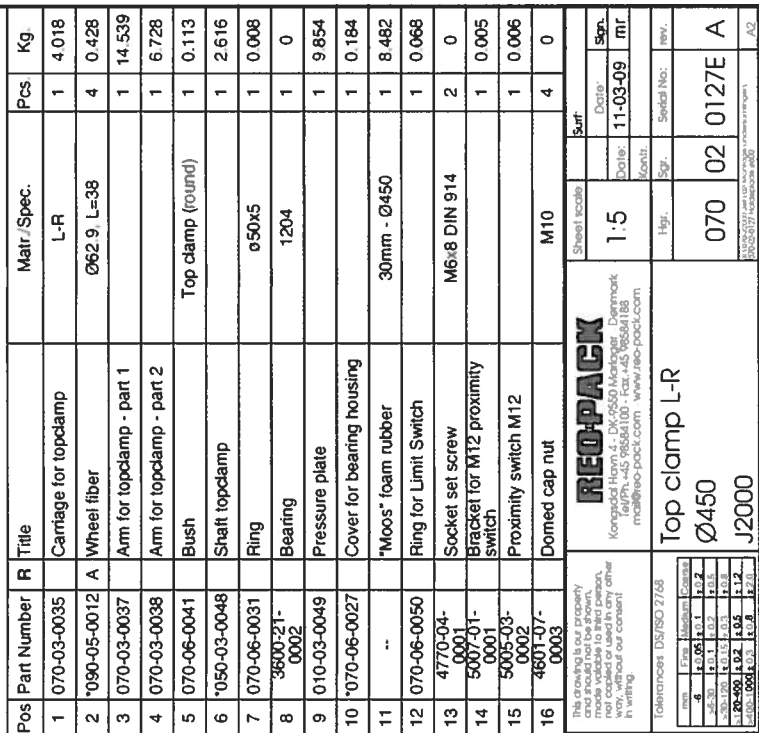
Tolerances: DS/ISO 2768

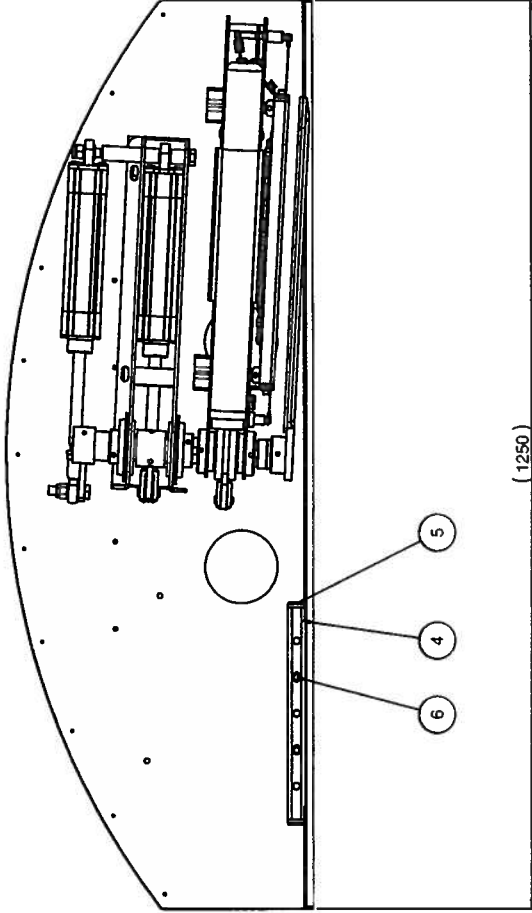
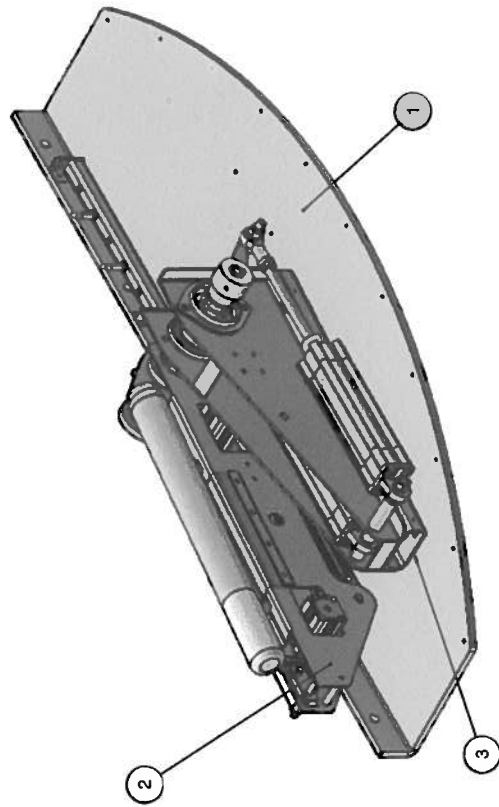
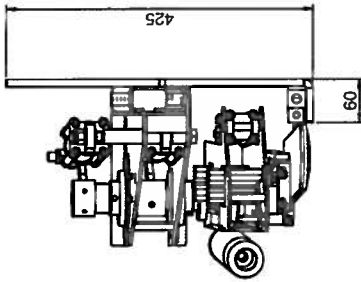
mm	Fine	Medium	Coarse
≤ 6	± 0.05	± 0.1	± 0.2
> 6-30	± 0.1	± 0.2	± 0.5
> 30-120	± 0.15	± 0.3	± 0.8
> 120-400	± 0.2	± 0.5	± 1.2
> 400-1000	± 0.3	± 0.8	± 2.0

Sheet scale: 1:2
Date: 13-01-09
Sign. hn

Repl. 03.557.4
Sgr. Serial No. rev.

Hgr. *070 02 0029E A





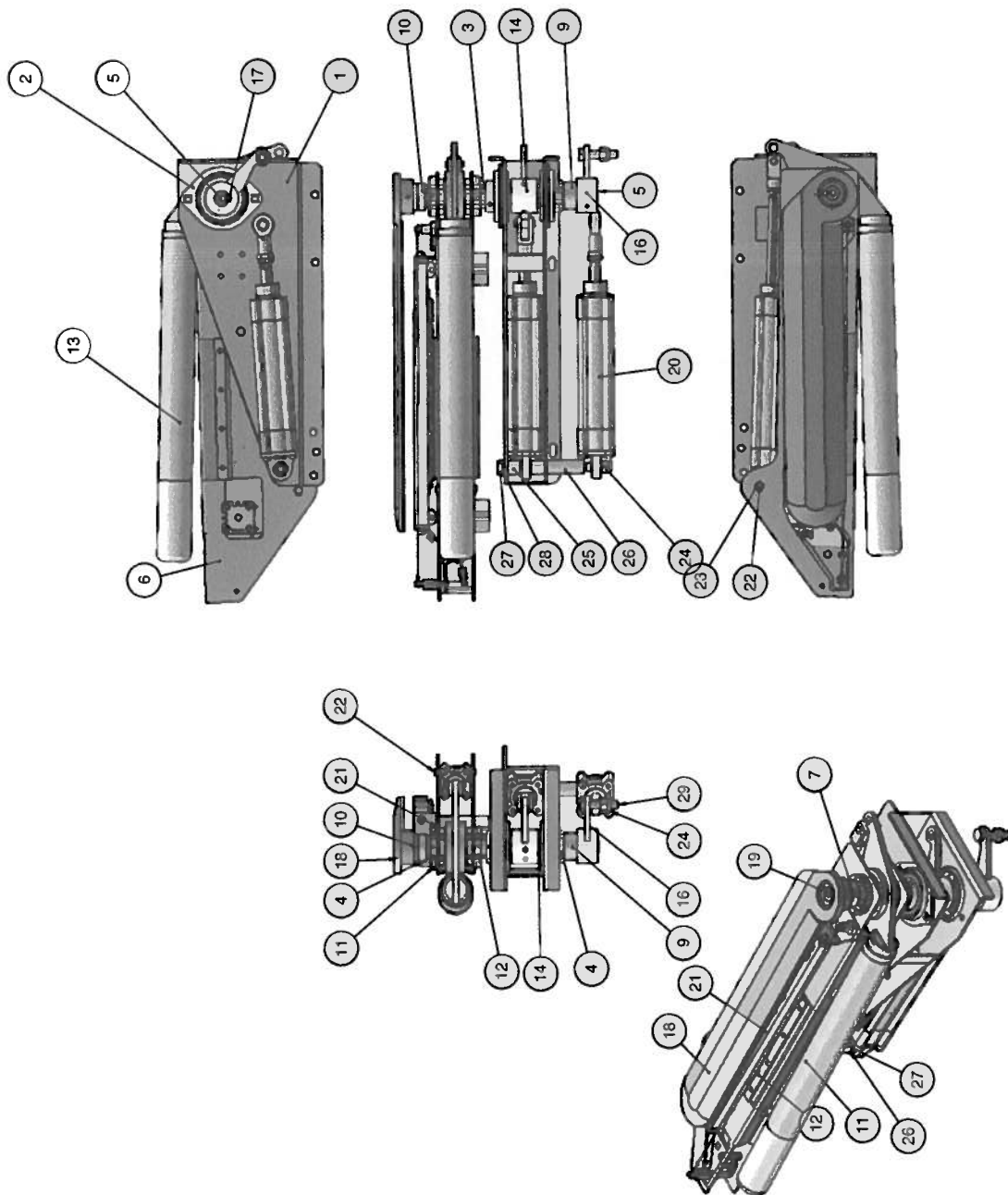
(1250)

Pos	Part Number	R	Title	Matr./Spec.	Pcs	Kg.
1	*060-04-0039		Bottomplate	Galvanized	1	38.28
2	060-02-0017		Retaining system L-R	Longitudinal threads	1	18.985
3	060-04-0058		C-profile L-R	80x35x40x4, L=482	1	2.44
4	060-02-0001		Manifold		1	0.597
5	*060-04-0055	A	Bracket for manifold		2	0.04
6	4811-01-0001		Air nozzle	Silvent 511 (1/8" Rc)	2	0.006

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			1:5	Date: 02-10-12
				Sign: mr
				Contr:
				Sign: rev
				Serial No:
				060 01 0041E
				rev

Filmretainer L-R			Longitudinal threads		

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mm	h	f	mm	h	f
0	0.008	0.005	0	0.008	0.005
0.01	0.01	0.005	0.01	0.01	0.005
0.02	0.02	0.01	0.02	0.02	0.01
0.05	0.05	0.03	0.05	0.05	0.03
0.1	0.1	0.05	0.1	0.1	0.05
0.2	0.2	0.1	0.2	0.2	0.1
0.5	0.5	0.3	0.5	0.5	0.3
1	1	0.5	1	1	0.5
2	2	1	2	2	1
5	5	3	5	5	3
10	10	6	10	10	6



Pos	Part Number	R	Title	Matr./Spec.	Norgren/Qty.
1	*060-03-0029		Bracket L-R		1
2	4818-01-0001		Bearing	KDF PFL-207	2
3	*060-06-0030		Shaft 1	Ø35x207	1
4	3600-19-0010		Slide bearing Glacier	Ø25/Ø22x20	2
5	*060-06-0031		Shaft 2	Ø40x301	1
6	*060-03-0038		Support for filmarm L-R		1
7	*060-05-0026		Keystock	10x6x24	2
8	*060-06-0029 A		Distance bushing	Ø10x54	1
9	*060-06-0027		Bush	Ø40/Ø22,5x20	1
10	*060-06-0026		Bush	Ø40/Ø22,5x11,5	1
11	060-04-0053		Neopren rubberplate	210x130x4	1
12	*060-04-0054		Mounting for rubberplate	L=210	2
13	*060-02-0016		Filmholder ISS	standard	1
14	*060-03-0037		Tensionarm for hollow shaft		1
15	4814-05-0006		Keystock	10x8 L=40	1
16	*100-03-0004		Tensionarm for shaft		1
17	4814-03-0008		Keystock	6x6 L=32	1
18	060-02-0046		Sword L-R	with glassfibre covering	1
19	4814-03-0006		Keystock	6x6 L=25	1
20	109-057-3		Pneumatic diagram J2000 ISS	Norgren	1
21	060-02-0048		Welding system L-R	Longitudinal threads	1
22	*060-06-0035		Shaft for cylinder	Ø10x60,2	1
23	4803-01-0007		Retaining ring	DIN 471 Ø10	2
24	4801-04-0002		Locking nut	M12	2
25	*060-06-0017		Spacer for bolt		2
26	*060-06-0036		Distance bushing	Ø20/Ø12x55	1
27	4829-07-0001		Bolt DIN 931	M12, L=160	1
28	4750-02-0002		Washer DIN128A	M12	1
29	4630-07-0001		Bolt	M12x50	1

REOPACK

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1:5

060 02 0064E

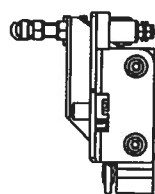
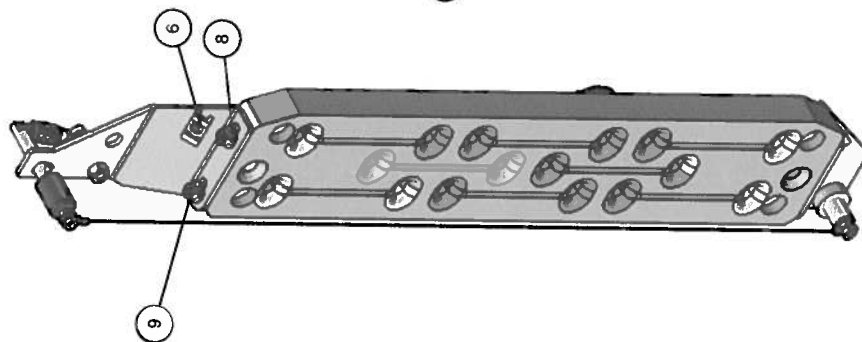
Retaining system L-R
 J2000
 Longitudinal threads

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060 02 0064E

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060 02 0064E



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Tolerances DS/ISO 2768			
mm	Fine	Medium	Coarse
0 - 3	± 0.05	± 0.1	± 0.2
3 - 6	± 0.1	± 0.2	± 0.5
6 - 30	± 0.15	± 0.3	± 0.8
30 - 120	± 0.2	± 0.5	± 1.2
120 - 400	± 0.3	± 0.6	± 2.0
400 - 1000	± 0.5	± 1.0	± 3.0